





50001 Ready Program for CIBO Members

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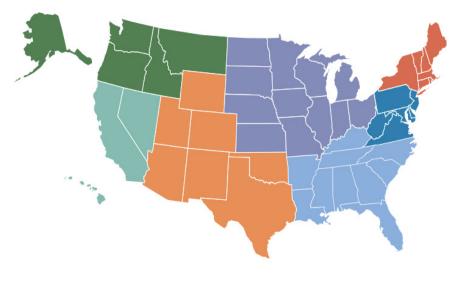
DOE CHP Technical Assistance Partnerships

DOE's CHP TAPs can work with CIBO members to advance their mission that non-utility industrial, commercial and institutional energy producers can continue to provide safe, cost-effective and reliable energy to sustain a strong and globally competitive economy **through**:

- Market Opportunity Analysis Supporting analyses of CHP market opportunities in diverse markets including industrial, federal, institutional, and commercial sectors
 - Education and Outreach Providing information on the energy and nonenergy benefits and applications of CHP to state and local policy makers, regulators, end users, trade associations, and others.

Technical Assistance

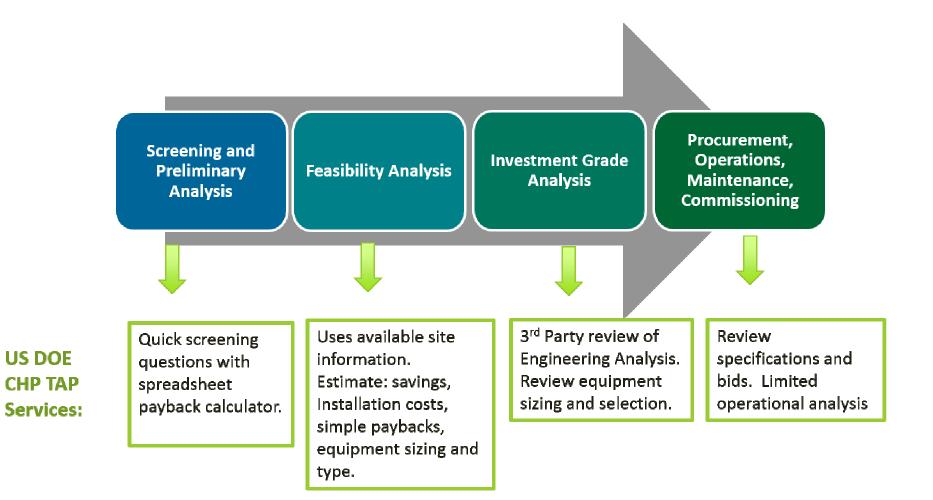
Providing technical assistance to end-users and stakeholders to help them consider CHP, waste heat to power, and/or district energy or microgrid with CHP in their facility and to help them through the development process from initial CHP screening to installation.



www.energy.gov/chp



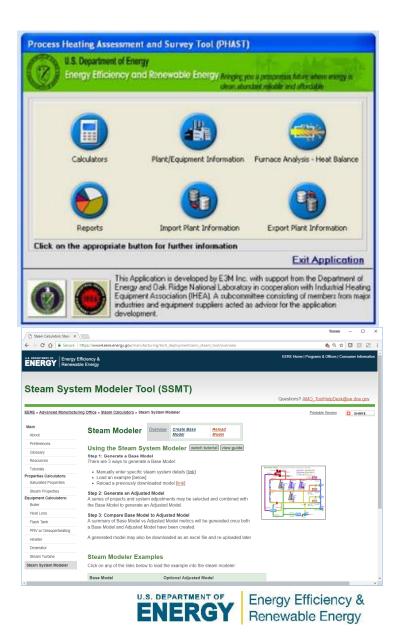
CHP TAP Technical Assistance





AMO Tool Modernization Overview

- Modernize to Open Source Software!
 - DOE will own and control code
 - Upgrade tool capabilities where feasible
 - Government-wide Open Source Software
 - MIT License "Do whatever, but please provide attribution"
 - Desktop / Web / Mobile
- Update and Schedule
 - <u>https://www.energy.gov/eere/amo/integrated-tool-suite</u>
 - Process Heat (PHAST)
 - Pumps (PSAT)
 - Fans (FSAT)- 12/31/2017
 - Compressed Air (AirMaster+) 5/31/2018
 - Steam (SSMT/SSAT)- 9/31/2018
- All Beta tools can be accessed here:
 - <u>https://ornl-amo.github.io/</u>
- Ongoing Feedback link -<u>https://www.surveymonkey.com/r/DOE-AMO-TOOLS</u>



CIBO Engagement

Goal: We want to engage more end-users!

- ✓ Several CIBO members have provided initial feedback
- ✓ Specific Requests:
 - 1. Test Beta Tools
 - Need more real-world test runs!
 - 2. General Feedback on Tool Functionality
 - 3. Review coding (for the advanced)
 - 4. Feature feedback are there additional features/calculators that could help you
- ✓ Revisiting corresponding training
 - Tool use tutorials will be developed for each system tool (online, video)
 - Expand deployment of In-Plant training curriculum (classroom/in-person)
 - Explore 3rd party implementation of professional certifications in key systems
 - Hydraulic Institute is completing a Pump System certification w/ associated curriculum
 - Compressed Air Challenge has Compressed Air System curriculum
 - CIBO interested in Steam System expert/certification curriculum development???





Better Plants Program



What Is It: DOE's voluntary partnership initiative to drive significant energy efficiency improvement across industrial companies and organizations

✓ Set a corporate wide savings goal (typically 25% intensity over 10 years)

Who Is Involved:

- ✓ Over 190 partners, representing nearly 3,000 manufacturing facilities
- ✓ GE, Spirax Sarco are part of the program
- ✓ Looking in 2018 for a Power Plant Better Plants pilot

Technical

Assistance

- In-Plant Trainings
- Setting energy baselines
- Water savings initiative
- Diagnostic equipment program
- Priority access to other DOE programs

National

Recognition

- Annual Awards
- Conference speaking opportunities
- Feature on DOE's website
- Success stories featured in DOE newsletters and other publications

Peer to Peer

Networking

- Annual conferences
- Regular webinars
- 100s of partner solutions published
- Technology Days at DOE Labs





Main Attraction: Get Recognized for Self-Attested Compliance to ISO 50001

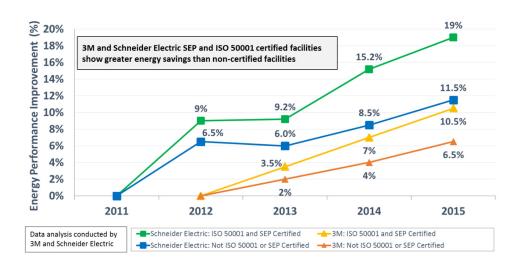
energy.gov/50001Ready





• ISO 50001 is an Energy Continuous Improvement platform (similar to Kaizen/6 Sigma)

- <u>Culture</u>. Change management process engaging facility/plant personnel with management/leadership
- Practice. Based on the Plan-Do-Check-Act (PDCA) cycle promotes continuous improvement
- Key Components
 - Commitment. Leadership committed and empowering energy management
 - Data. Collection and analysis of energy performance in facility and large energy users
 - <u>Value</u>. Incorporating energy decisions into overall operations



Companies adopting ISO 50001

3M

- Aflac
- American Axle &
- Manufacturing
- BAE Systems
- BMW
- Bosch Rexroth
- Bridgestone
 Cargill
- Cargi
- ChryslerCoca-Cola
- Cummins
- Curtiss-Wright EMD
 - Detroit Diesel
- Google
- HARBEC Inc.

- Hilton Worldwide
- IBM
- Intertape Polymer Group
- Land O'Lakes
- Johnson Controls
- Mack Trucks
- Marriott International, Inc.
- MedImmune
- NewGold
- Nissan North America
- Samsung
- Schneider Electric
- Titan America Volkswagen
- Volkswager
- Volvo

U.S. DEPARTMENT OF

The Objective

• Create a readily adoptable, self-attestation, DIY resource and recognition for creating, maintaining and quantifying savings from a culture of continuous energy improvement

50001 Ready is

- 1. Recognition for <u>self-attesting to *conformance*</u> with ISO 50001
- 2. Process with <u>no certification</u> requirement from third parties
- 3. <u>Open source</u> software tools, designed to be adopted by implementers
- 4. <u>Suite of resources to support continuous improvement in institutional,</u> commercial and industrial facilities
- 5. Ability to support 'enterprise' or <u>multi-facility</u> adoption







Three Steps to Becoming 50001 Ready

STEP 1 Start Implementation of ISO 50001 principles

Use the 50001 Ready Navigator Online Tool

✓ The Navigator walks you through the process of implementing an energy management system and prepares you to be 50001 Ready.

STEP 2

Analysis of energy reductions

Adopt Valid Tool to Present Energy Performance

- ✓ DOE offers the EnPI Lite calculator for 50001 Ready.
- ✓ EPA's Portfolio Manager can also be used
- \checkmark Other tools can be approved by DOE

STEP 3 File for 50001 Ready recognition

Submit information to DOE for Review

- ✓ Self-attestation of completion of Navigator, executed by team leader <u>and</u> executive
- ✓ Submit energy performance data



DOE recognizes 50001 Ready achievement



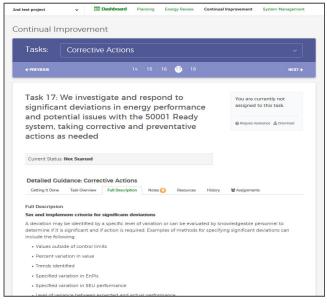
50001 Ready Navigator





l test project 🗸 🗸	Dashboard	Planning	Energy Review	Continual Improveme	nt System	Management
ashboard					Cetting Started	Status Repor
WERALL PROCRESS: 40% Completed						
60%			cor	9%		
Task Assignments Plenning Energy Revi	ew Continual Improv	ement System	n Management			
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- ✓ Online tool, with simple, step-by-step approach to ISO 50001 implementation
- ✓ 25 tasks divided into 4 sections
- ✓ Ability to assign tasks to team members
- ✓ Extensive guidance available in each module







- Guidance broken into straight forward sections, including: ۲
 - Getting It Done what specifically needs to be accomplished
 - Task Overview how does this task connect with ISO50001
 - Full Guidance comprehensive guidance about the task ٠
 - Optional Transition Tips from other ISO management systems or ENERGY STAR

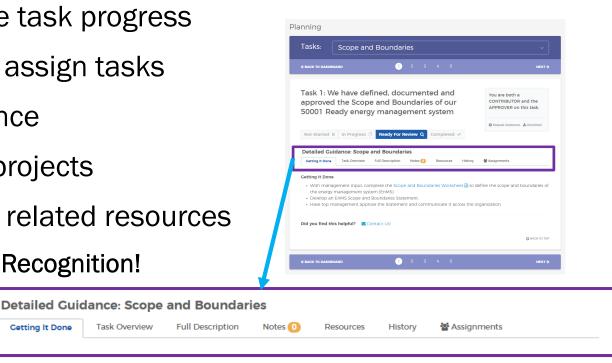
Full Description

Task Overview

- Track and update task progress ullet
- Form teams and assign tasks
- Download guidance
- Create multiple projects
- Access over 100 related resources

Cetting It Done

DOE 50001 Ready Recognition! •







- Being part of *Better Plants* program (or having a robust energy mgmt. system) will prepare you for several of the requirements of the 50001 Ready program
- We have put together a "crosswalk" document* which highlights the alignment between the 50001 Ready tasks and the ongoing activities of a typical Better Plants partner facility

Degree of comparison	Strong	Partial	Minimal
Amount of requirements met	Most requirements met	Some requirements met	No expectation of completed requirements
Task count	12	8	5

• In other words, a typical Better Plants partner facility would be this far along for each section:

	Planning	Energy Review	Continual Improvement	System Management
Progress by section	Halfway There	Almost Done	Halfway There	Getting Started

* Please see Appendix slides for added detail





Planning

- 1. Scope and Boundaries
- 2. Energy Policy
- 3. Management Commitment
- 4. Energy Team
- 5. Legal Requirements

Energy Review

6.

- 7. Data Analysis
- 8. Performance Indicators (EnPls)

Data Collection

- 9. Significant Energy Uses (SEUs)
- 10. Relevant Variables
- 11. Baselines, Objectives and Targets
- 12. Improvement Opportunities
- 13. Improvement Projects

Continual Improvement

- 14. Monitoring
- 15. Measurement
- 16. Operational Controls
- 17. Corrective Actions
- 18. Energy Consideration in Design

System Management

- 19. Documentation and Records
- 20. Communications
- 21. Training
- 22. Procurement
- 23. Internal Audit
- 24. Calculate Energy Savings
- 25. Management Review

Strong preparation Partial preparation





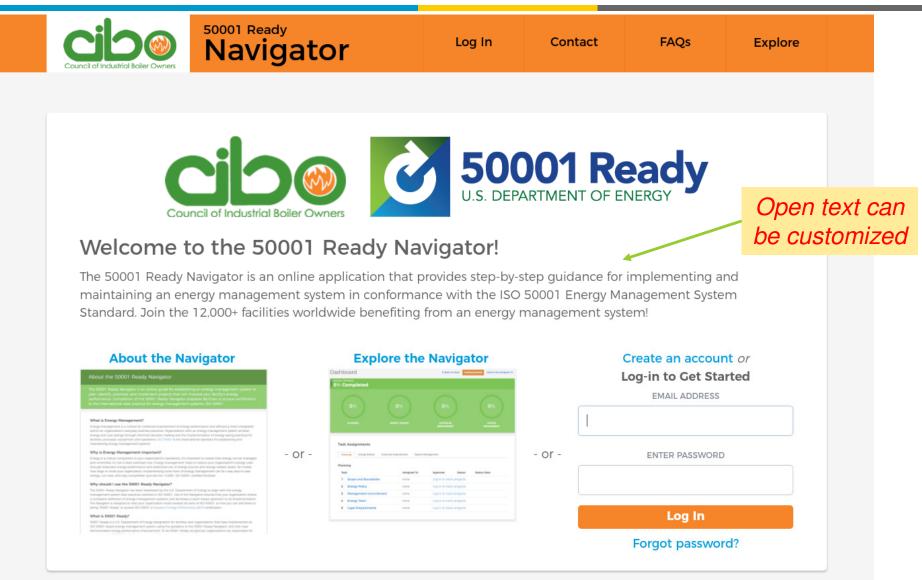
How does this fit with CIBO and its Members:

- 50001 Ready is no cost, self-paced, non-certifying
- DOE has developed the platform, training and maintains a 'help desk'
 - Tools and Recognition may be cross branded with CIBO
- Engagement Options
 - 1. Recruit. CIBO recruits and directs their Members to DOE
 - \checkmark DOE maintains the tools, help desk and recognition
 - ✓ CIBO recruits members to 50001 Ready
 - 2. Concierge. CIBO recruits and 'touches base' with the Members
 - \checkmark DOE maintains the tools, help desk and cross-branded recognition
 - \checkmark CIBO recruits, hosts Navigator on website & provides recognition
 - 3. Engaged. DOE trains CIBO personnel to be the 'help desk'
 - ✓ DOE maintains the tools, trains CIBO staff and cross-branded recognition
 - ✓ CIBO recruits, hosts Navigator, provides recognition, staff provide help desk



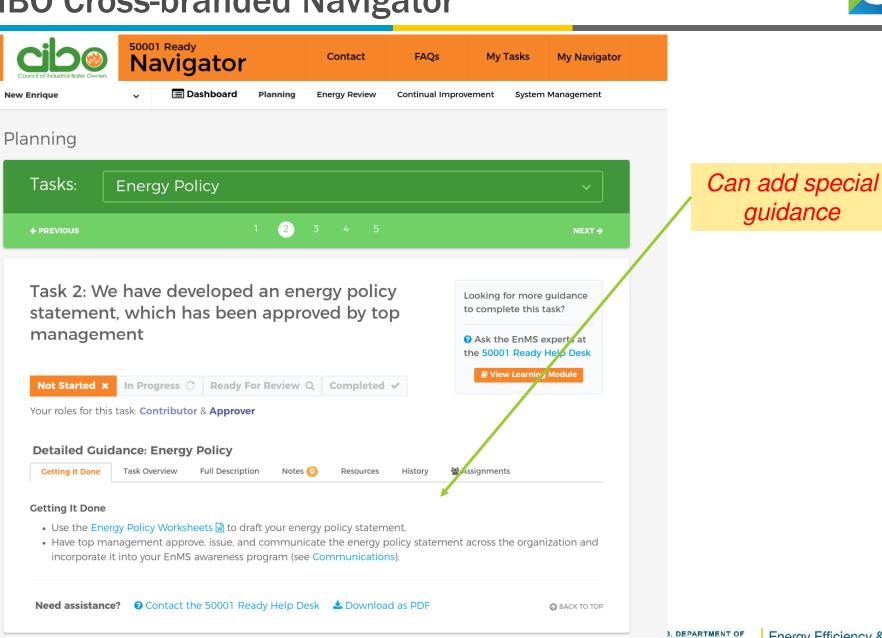
CIBO Cross-branded Navigator Open Page







CIBO Cross-branded Navigator



Energy Efficiency &

Renewable Energy

ENERG

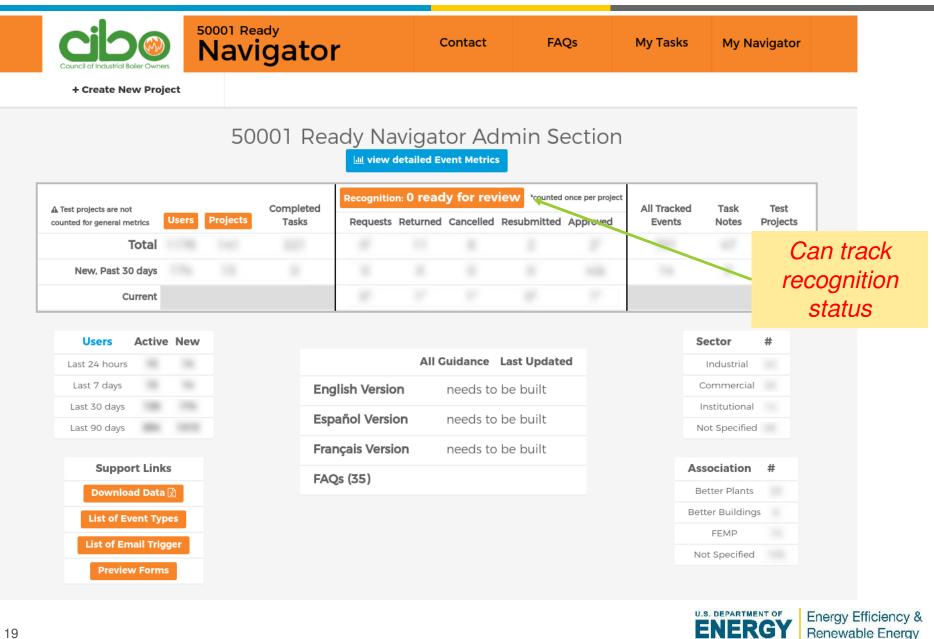
CIBO Cross-branded Navigator



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CIBO Cross-branded Navigator







[Member Company]

Is recognized for instituting global best practices in continuous energy improvement across its [facility name] in [location]

UNDER THE LEADERSHIP OF

Executive Leadership Vice President of Sustainability Energy Management Lead Director of Facilities Add CIBO call out and signature to Recognition

Recognized by the U.S. Department of Energy and the Council of Industrial Boiler Owners November 15, 2017

Dr. Kathleen Hogan Deputy Assistant Secretary for Energy Efficiency U.S. Department of Energy

Executive Council of Industrial Boiler Owners









- 1. Go to *energy.gov/50001Ready* for more information (FAQs, etc)
- 2. If *Better Plants* Partner, speak to your TAM for additional support from DOE
- 3. Review the **50001 Ready Navigator** (with or without registering)
- 4. Sign-up in the 50001 Ready Navigator (DOE happy to assist)
- 5. Empower your Energy Team and Watch Success Unfold

Contact <u>Pete.Langlois@ee.doe.gov</u> or <u>Jay.Wrobel@ee.doe.gov</u> for more info or to get started



Appendix Back-Up Slides



Alignment with Better Plants: Planning Tasks

Task	Progress	Next Steps to Achieve 50001 Ready
1. Scope and Boundaries	Strong	The Better Plants pledge includes all of the partner's manufacturing operations within the U.S. Consider if there are any non-manufacturing operations (e.g., office space, warehouses) that should be included in your 50001 Ready EnMS.
2. Energy Policy	Strong	Adopting the Better Plants pledge as part of your energy policy should satisfy most of this task. Review additional requirements around legal guidelines and energy efficiency in procurement and design.
3. Management Commitment	Strong	Participating in Better Plants and 50001 Ready represents management commitment, and should satisfy most of this task. Additional discussions with top management specific to the EnMS may be necessary.
4. Energy Team	Partial	The Management Representative can be the person at the facility reporting progress towards Better Plants to corporate leadership. To satisfy this task, remaining members of the Energy Team will still need to be identified.
5. Legal Requirements	Minimal	Though not a Better Plants requirement, most facilities are aware of legal requirements around their energy performance. Ensure that these are codified, reviewed and updated on an ongoing basis to satisfy this task.



Alignment with Better Plants: Energy Review

Task	Progress	Next Steps to Achieve 50001 Ready
6. Data Collection	Strong	Better Plants partners should have basic information collected to satisfy this task.
7. Data Analysis	Strong	Preparing a Better Plants annual report will likely satisfy most elements of this task. The facility may also need to list of energy-using equipment /systems.
8. Significant Energy Uses (SEUs)	Partial	Better Plants facilities will likely have strong understanding of their significant energy uses. To satisfy this task, codify this knowledge and create processes to quantify, review, track, and update this understanding.
9. Relevant Variables	Strong	Better Plants partners should have reviewed relevant variables with their TAM, and satisfied this task.
10. Performance Indicators (EnPIs)	Strong	Better Plants partners will have at least one facility-level relevant variable established. As needed, develop additional EnPIs at the sub-facility level.
 Baselines, Objectives and Targets 	Strong	The Better Plants pledge adopted at the facility-level will satisfy this task. Sub-facility level baselines, objectives or targets should also be reviewed.
12. Improvement Opportunities	Strong	Better Plants facilities have likely progressed in this task, possibly through In-Plant trainings and/or assessments from DOE's Industrial Assessment Centers. This tasks helps organize and prioritize these opportunities.
13. Improvement Projects	Partial	Its likely that improvement projects have been implemented, but these need to be completed under an Action Plan framework to satisfy this task.



Alignment with Better Plants: Continual Improvement

Task	Progr ess	Next Steps to Achieve 50001 Ready
14. Monitoring	Strong	Better Plants partners will have satisfied most of this task. Review tracking and updating of SEUs and action plans.
15. Measurement	Strong	Better Plants partners will have satisfied this task
16. Operational Controls	Partial	While many partners are likely to be monitoring and tracking the energy use of certain systems, 50001 Ready introduces a more robust strategy to ensure SEUs are operating efficiently and improvement projects are delivering results.
17. Corrective Actions	Partial	Through annual reporting requirements, Better Plants facilities are aware if/when energy performance worsens. For this task, formalize a process to call attention to deviations in energy performance at the sub-facility level and establish protocols to correct and prevent these deviations.
18. Energy Consideration in Design	Partial	Many Better Plants partners already consider energy efficiency when designing new systems and facilities. Formalize this process within the continual improvement context to satisfy this task.



Task	Progress	Next Steps to Achieve 50001 Ready
19. Documentation and Records	Minimal	New for facilities without a formal continual improvement-based EnMS.
20. Communications	Partial	Better Plants partners will have met requirements for external communications, but will need to review requirements and practices related to internal communication.
21. Training	Minimal	Better Plants facilities may require additional EnMS-specific training for their staff.
22. Procurement	Partial	Better Plants partners may have already satisfied this task as part of their approach to meeting their pledge goal.
23. Internal Audit	Minimal	New for facilities without a formal continual improvement-based EnMS.
24. Calculate Energy Savings	Strong	Better Plants partners will have satisfied this task through annual reporting.
25. Management Review	Minimal	New for facilities without a formal continual improvement-based EnMS.

